

100% solids, low viscosity, fast penetrating modified epoxy primer sealer. ARC 797(E) industrial coating is designed to:

- Bond to damp concrete
- Penetrate and seal concrete surface layer
- Provide a proper surface for other ARC epoxy based coatings for concrete
- Apply by roller, brush, or airless spray

Application Areas

As a primer:

- Primarily for ARC 791(E) & 988(E)
- Secondarily for CS2(E) & CS4(E)

As a sealer for:

- Water intakes and dams
- Pump bases
- Concrete tanks
- Sumps, drains & pits
- Equipment bases
- Secondary containment
- Process floor areas

Packaging and Coverage

Nominal, based on a 250 µm (10 mil) dft

- Note 1: On porous concrete surfaces a two coat application may be required to provide sufficient film thickness on surface for adhesion of topcoats:

- 16 liter kit covers 64.0 m² (688.90 ft²)

Note: Components are pre-measured & pre-weighed.

Each kit includes mixing and application instructions

Colors: Amber



Features and Benefits

- **Low mixed viscosity**
 - Penetrates into concrete sealing surface
- **100% solids; no VOCs; no free isocyanates**
 - Enhances safe use
 - Allows for immediate over-coating on horizontal surfaces
 - No Shrinkage on cure
- **Can be applied to damp concrete**
 - Saves time
 - Allows application under broad conditions
- **Promotes strong adhesion to concrete**
 - Prevents delamination
 - Contributes to permeation resistance

Technical Data

| | | | |
|--|---|--|---------------------------|
| Composition | Matrix | A modified epoxy resin reacted with aliphatic amine curing agent | |
| Cured Density | | 1.20 g/cc | 74 lb/ cu.ft. |
| Adhesion to Concrete | (ASTM D 4541) | >35.1 kg/cm ² (>3.4 MPa) | >500 psi Concrete Failure |
| Maximum Service Temperature (Dependent on service) | | | |
| (Water Immersion) Continuous | | 66°C | 150°F |
| (Water Immersion) Intermittent | | 93°C | 200°F |
| Shelf life (unopened containers) | 2 years [stored between 10°C (50°F) and 32°C (90°F) in dry, covered facility] | | |